



APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI355811PU/002

This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	K-309LT/M21
<i>Class</i>	309L S
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **Genoa** on **March 2, 2012**. *This Certificate is valid until* **December 31, 2012**



RINA
Cesare Murgia

This certificate consists of this page and 1 enclosure

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No. QBI355811PU/002

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K-309LT/M21

KISWEL INC.

7950 DIXIE HIGHWAY - FLORENCE KY
41042 - U.S.A.

Class
Diameters
Welding positions

Type of current

309L S
1.2-1.4-1.6 mm
all positions including vertical
in downward direction
direct current reverse polarity

Genoa March 2, 2012





APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI355811PU/001

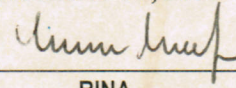
This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	K-309LT/C1
<i>Class</i>	309L S
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

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K-309LT/C1

KISWEL INC.

7950 DIXIE HIGHWAY - FLORENCE KY
41042 - U.S.A.

Class

Diameters

Welding positions

Type of current

309L S

1.2-1.4-1.6

mm

all positions including vertical
in downward direction

direct current reverse polarity

Genoa March 2, 2012





APPROVAL OF WELDING CONSUMABLES CERTIFICATE No. QBI355811PU/012

This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	K-309LF / M21
<i>Class</i>	309L S
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

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No. QBI355811PU/012

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K-309LF / M21

KISWEL INC.	7950 DIXIE HIGHWAY - FLORENCE KY 41042 - U.S.A.
Class	309L S
Diameters	1.2-1.4-1.6 mm
Welding positions	flat and horizontal
Type of current	direct current reverse polarity

Genoa March 2, 2012





APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI355811PU/013

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<i>Type</i>	K-309LF / C1
<i>Class</i>	309L S
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

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K-309LF / C1

KISWEL INC.	7950 DIXIE HIGHWAY - FLORENCE KY 41042 - U.S.A.
Class	309L S
Diameters	1.2-1.4-1.6 mm
Welding positions	flat and horizontal
Type of current	direct current reverse polarity

Genoa March 2, 2012





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No. QBI355811PU/010

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<i>Type</i>	K-309MoLT / M21
<i>Class</i>	309Mo S
<i>Manufacturer</i>	KISWEL INC.
<i>Place of manufacture</i>	7950 DIXIE HIGHWAY FLORENCE KY 41042 U.S.A.
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

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K-309MoLT / M21

KISWEL INC.	7950 DIXIE HIGHWAY - FLORENCE KY 41042 - U.S.A.
Class	309LMo S
Diameters	1.2-1.4-1.6 mm
Welding positions	all positions including vertical in downward direction
Type of current	direct current reverse polarity

Genoa March 2, 2012





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No. QBI355811PU/011

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Class	309LMo S
Diameters	1.2-1.4-1.6 mm
Welding positions	all positions including vertical in downward direction
Type of current	direct current reverse polarity

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